#### **ENGINE FIRE DETECTION SYSTEM - MAINTENANCE PRACTICES**

#### 1. General

A. Maintenance practices for engine fire detection system consist of heat detection loop removal/installation, control box removal/installation and alarm assembly removal/installation.

# 2. Heat Detection Loop Removal/Installation

- A. Remove the Heat Detection Loop (Refer to Figure 201).
  - (1) Make sure that the BATTERY switch is in the OFF position.
  - (2) Remove the left and right cowl doors. Refer to Chapter 71, Engine Cowling and Nose Cap Maintenance Practices.
  - (3) Remove the screws that attach the heat detection loop mounting flange to the firewall.
  - (4) Disconnect the heat detection cable electrical connectors at the fire wall.
  - (5) Pull the cable through the firewall.

CAUTION: You must be very careful during maintenance not to twist, kink or dent the sensing loop cables. Minimum radius of bends must not be less than 0.50 inch.

- (6) For Airplane 208B2197 and Airplanes 208B5000 and On do the steps that follow:
  - (a) Loosen the quick-release fasteners on the heat detector clamps.
    - 1 Remove the heat detector loop from the clamp heat detector retainer.
  - (b) If necessary to remove the cable, near the center of the firewall and at the left aft of the engine, remove the safety wire where cable sections are connected.
    - 1 Disconnect the cable sections.
- (7) For Airplanes 20800001 and On, Airplanes 208B0001 thru 208B2196 and 208B2198 thru 208B4999 do the steps that follow:
  - (a) Remove the nuts to separate the loop section from the clamps.
    - 1 Remove the loop sections from engine compartment.
    - Remove and retain insulators from loop sections.
- B. Install Heat Detection Loop (Refer to Figure 201).
  - (1) Insert leads of loop through firewall.

CAUTION: You must be very careful during maintenance not to twist, kink or dent the sensing loop cables.

Minimum radius of bends must not be less than 0.50 inch.

- (2) Attach heat detection loop mounting flange to firewall with screws. Ensure that there is a positive electrical contact between flanges and firewall.
- (3) Attach each section of loop with brackets and nuts.
- (4) For Airplane 208B2197 and Airplanes 208B5000 and On do the steps that follow:
  - (a) Connect the heat detector cables at the fire wall.
  - (b) Install the heat detector loop in its correct position in the clamp heat detector retainer.
    - 1 Tighten the guick-release fasteners on the heat detector clamps.
  - (c) If necessary, connect the heat detector sections.
    - Safety the cable section connectors with wire. Refer to Chapter 20, Safetying Maintenance Practices.
- (5) For Airplanes 2080001 and On, Airplanes 208B0001 thru 208B2196 and 208B2198 thru 208B4999 do the steps that follow:
  - (a) Connect the heat detector cables at the fire wall.
  - (b) Put the heat detector in its correct position in the clamp insulator.
  - (c) Install the nut that attaches the loop section to the clamp.
- (6) Attach the heat detection elements to engine mount assembly with clamps, and to engine flange brackets with screws using retained insulators.
- (7) Use the insulators and attach the heat detection elements to the engine flange brackets.
- (8) Connect the electrical connectors to the heat detection loop.

- (9) Test the system operating the TEST switch.
- (10) Install the left and right cowl doors. Refer to Chapter 71, Engine Cowling and Nose Cap Maintenance Practices.

### 3. Control Box Removal/Installation

- A. Remove the Control Box (Refer to Figure 201).
  - (1) From the inside cabin section under instrument panel, remove screws securing control box to firewall.
  - (2) Disconnect the control box electrical connector.
  - (3) Remove the control box from the airplane.
- B. Install the Control Box (Refer to Figure 201).
  - (1) Install the control box to firewall and attach with the screws.
  - (2) Connect the electrical connector to the control box.

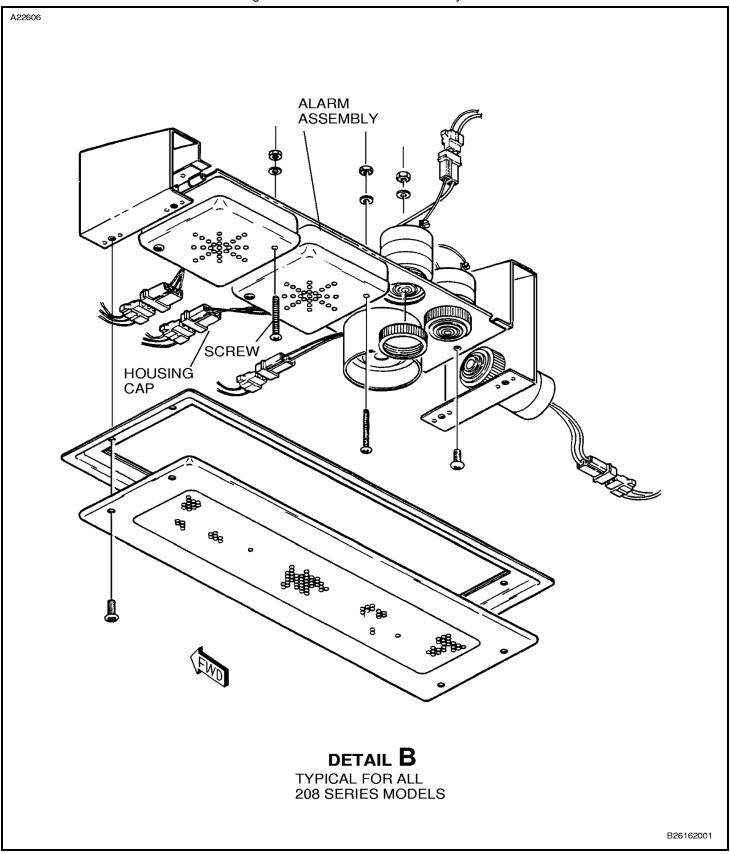
## 4. Alarm Assembly Removal/Installation

- A. Remove the Alarm Assembly (Refer to Figure 201).
  - (1) Remove the screws that attach the alarm assembly to interior cabin top.
  - (2) Disconnect the electrical connector from alarm assembly.
  - (3) Remove alarm assembly from airplane.
- B. Install Alarm Assembly (Refer to Figure 201).
  - (1) Install the alarm assembly to the interior cabin top and attach with screws.
  - (2) Connect the electrical connector to the alarm assembly.

A22605 **TEST SWITCH ELECTRICAL** CONNECTOR **CONTROL BOX** DETAIL A TYPICAL FOR ALL 2616R1021 2616R1022 208 SERIES MODELS

Figure 201 : Sheet 1 : Fire Detection System

Figure 201 : Sheet 2 : Fire Detection System



A22607 **TEMPERATURE BRACKET AND NUT-PROBE GENERATOR** VIEW LOOKING FORWARD AT **HEAT DETECTOR** AFT END OF ENGINE CABLE DETAIL C AIRPLANES 2080001 AND ON. AIRPLANES 208B0001 THRU 208B2196 AND AIRPLANES 208B2198 THRU 208B4999 E **HEAT DETECTOR** CABLE **HEAT DETECTOR** CABLE VIEW LOOKING FORWARD AT AFT END OF ENGINE DETAIL C AIRPLANES 208B2197 AND AIRPLANES 208B5000 AND ON C2619R1021 C2614T1479

Figure 201: Sheet 3: Fire Detection System

Figure 201: Sheet 4: Fire Detection System

